



Schaeffer Manufacturing Co. DuQuoin  
845 N. Hickory  
DuQuoin, IL 62832

Sales: (314) 525-2568  
Operations: (618) 542-5431

**F O R M U L A**



## WAYLUBE OILS

FORMULA 500® Waylube Oils are designed for lubricating slide ways of machine tools and can be used in other applications requiring an ashless non-corrosive product with good extreme-pressure and anti-wear properties. These oils are suitable for use in applications requiring oil that meets Fives Cincinnati P-47 (ISO 68) and P-50 (ISO 220), L-HG Hydraulic Guide Rail Fluids GB11118.1, and Brugger performance.

FORMULA 500® Waylube Oils impart excellent lubricity and surface finishes as well as any necessary friction modification required.

FORMULA 500® Waylube Oils have exceptional water separation properties, superior oxidation stability and rust protection, and excellent resistance to foaming. FORMULA 500® Waylube Oils also contain a tackifier additive which maintains the oil in contact with the metal surface longer than other products, increasing the level of protection.

Always follow manufacturer's recommendations.

### Typical Properties:

Product: FORMULA 500® Waylube Oils					
Product Code	1602	1604	1605	1606	1607
ISO Viscosity Grade	32	68	100	150	220
Kinematic Viscosity @ 100°C, cSt (ASTM D-445)	5.4	9.0	11.7	15.2	21.0
Kinematic Viscosity @ 40°C, cSt (ASTM D-445)	30.0	64.6	101.3	148.4	238.9
Viscosity Index (ASTM D-2270)	118	114	103	104	103
API Gravity (ASTM D-1298)	32.1	31.0	30.2	28.9	28.0